**Bozzio AG**Aarbergstrasse 5
CH-2560 Nidau
Switzerland

www.bozzio.ch info@bozzio.ch Phone +41 32 328 40 50



# **Fact Sheet Brake Actuator with associated Motor Control Modules**

# **Key features:**

- Redundant actuator for braking, to be mounted on the brake pedal shaft (physical movement of the pedal)
- Small, invisible mounting
- Upon request, a brake bracket set is available for a wide range of cars
- Pusher only, conventional braking by (safety) driver is always possible
- Integrated high resolution encoder
- Control mode based on position control or force control
- EMC compliance acc. ECE-R10 (test result outstanding)
- No safety relevance acc. ECE or ISO. Full joysteer 3.0 system mandatory for such.



Bozzio AG
Aarbergstrasse 5
CH-2560 Nidau
Switzerland

www.bozzio.ch info@bozzio.ch Phone +41 32 328 40 50



## **Description:**

The brake actuator performs the braking function by transmitting motion to the brake pedal shaft. The module is redundant, hence does have 2 motors with integrated hall sensors and rotary encoders for position control.

The brake actuator is a pusher only, means can be overridden by foot at any time. The higher value is applied then. The brake actuator module is installed under the steering column, in line with the brake pedal shaft. A vehicle specific bracket is needed for the installation (interface to the chassis). Important for the installation is the mechanical connection of the actuator onto the pedal shaft on the right point (application of the force).

### **Technical Data of Brake Actuator with Motor Control Module:**

Operates on ideally 24VDC, (for 12VDC test are pending)

Operating temperature -20 to +80°C

• IP Class IP 5K0

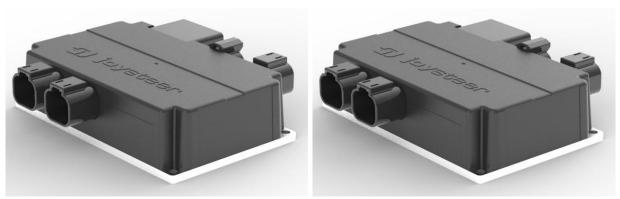
Stroke 90mm (usable range)No load speed ~250mm/sec (@24VDC)

Max actuator Force 2000N (@24VDC)

Max Power consumption 350 W

• Resolution (position controlled) 0.1 mm / increment (sensor on motor shaft)

## **Motor Control Module:**



Due to the redundancy of the actuator, two Motor Control Modules are required.

## **CAN-Bus Communication:**

• Identifier 11-Bit-Identifier / Base frame format (CAN 2.0A)

• Baud rate 500 kbit/s (high speed)

## Data/Signals from Control-System to Motor Control Module (abstract):

Timing of these CAN signals = asynchronous (no timing restriction)

Set actuator value
 Position or force (Target value)

Limit speed
 Limits the dynamic (motor speed) of the actuator
 Limit force
 Limits the dynamic (motor current) of the actuator

Control mode Position or force

www.bozzio.ch info@bozzio.ch Phone +41 32 328 40 50



# Data/Signals from Motor Control Module to Control-System (abstract):

Timing of these CAN signals = periodic, every 10ms

- Actual actuator position
- Actual actuator speed
- Actual actuator force
- Actual control mode
- Diagnostics

# **Power Supply**

A small buffer battery is essential for the Motor Control Modules (energy recovery from the motors).

### **Power and communication cables**

Customized cables are assembled when ordered (definition of cable lengths and connectors).

## **Parametrisation**



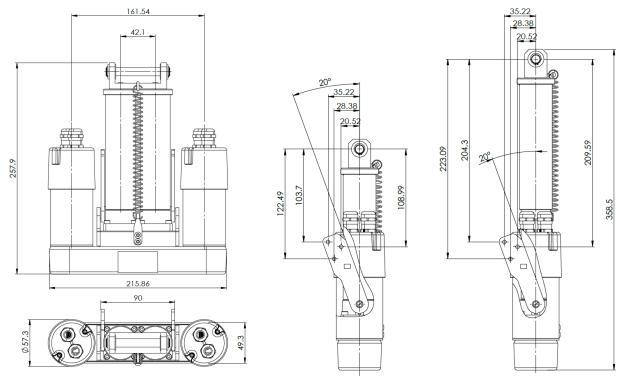
The parametrisation can be done with the SystemManager tool. Runs on Windows and Android. Connection to the MC with a USB-CAN-Bus Interface.

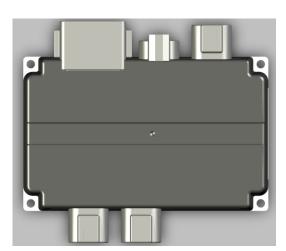


www.bozzio.ch info@bozzio.ch Phone +41 32 328 40 50



# **Dimensions:**





Dimension of the Motor Control Module =  $131 \times 82 \times 36$ mm